

Crown SASB 2024



	SASB Code	Disclosure Metric	Response
Greenhouse Gas Emissions	RT-CP-110a.1	Gross global Scope 1 emissions, percentage covered under emissions-limiting regulations	562,894 MT CO ₂ e 100% of emissions covered under emissions-limiting regulations
	RT-CP-110a.2	Discussion of long-term and short-term strategy or plan to manage Scope 1 emissions, emissions reduction targets, and an analysis of performance against those targets	Twentyby30™ Program 2024 Sustainability Report, Pages 4-8
Air Quality	RT-CP-120a.1	Air emissions of the following pollutants: (1) NOX (excluding N ₂ O) (2) SOX (3) Volatile organic compounds (VOCs) (4) Particulate matter (PM-10)	(1) NOX: 785.32 MT (2) SOX: 4.78 MT (3) VOCs: 13,051 MT (VOCs are measured pre-emission controls) (4) PM-10: 19.03 MT
Energy Management	RT-CP-130a.1	(1) Total energy consumed (2) Percentage grid electricity (3) Percentage renewable (4) Total self-generated energy	(1) 18,145,744 GJ (2) 43% (3) 16% (4) 31,540 GJ
Water Management	RT-CP-140a.1	(1) Total water withdrawn (2) Total water consumed. Percentage of each in regions with High or Extremely High Baseline Water stress	(1) 8,335 thousand m ³ water withdrawn. 33.5% of the total volume withdrawn from high or extremely high water stressed regions. (2) 2,331 thousand m ³ water consumed. 38.13% from high or extremely high stressed regions
	RT-CP-140a.2	Description of water management risks and discussion of strategies and practices to mitigate those risks	GRI 303-1 2024 Sustainability report page 33
	RT-CP-140a.3	Number of incidents of non-compliance associated with water quality permits, standards and regulations	0
Waste Management*	RT-CP-150a.1	Amount of hazardous waste generated, percentage recycled	Amount of hazardous waste generated: 30,910 MT Percent of hazardous waste that is recycled: 29%

*Waste defined by country-specific regulations as applicable in addition to the following:
Environmental Quality Act, 1974 (Malaysia); Solid Waste and Public Cleansing Management Act 2007 (Malaysia); Environment Quality (Schedule Wastes) Regulations 2005 (Malaysia); Environmental Conservation Rules 2014 (Myanmar); Environmental Protection and Management Act, 2002 (Singapore); Environment and Conservation of National Environmental Quality Act B.E. 2535 AD 1992 (Thailand); EPA - RCRA (US); EU Waste Framework (EU); Law on Environmental Protection 1993 amended in 2005 (Vietnam); Public Health Act 1992 and Hazardous Waste and Substances B.E. 2546 (2003), B.E. 2549 (2006), B.E. 2535 (1992) and B.E. 2548 (2005)(Thailand); Sub Decree on Solid Waste Management (Cambodia);

Product Safety	RT-CP-250a.1	Number of recalls issued, total units recalled	1 incident; 939,960 cans; Country - Canada. Type of Risk - Health Risk 3 (reasonable probability that the consumption/exposure to a food is not likely to result in any adverse health consequence)
	RT-CP-250a.2	Discussion of process to identify and manage emerging materials and chemicals of concern	Never Compromise , Product Safety
Product Lifecycle Management	RT-CP-410a.1	Percentage of raw materials from: (1) recycled content (2) renewable resources (3) renewable and recycled content	(1) 54% (2) 7% (3) 5%
	RT-CP-410a.2	Revenue from products that are reusable, recyclable, and/or compostable	\$11 billion, (93% total revenue)
	RT-CP-410a.3	Discussion of strategies to reduce the environmental impact of packaging throughout its lifecycle	Circular Economy , Optimum Circularity
Supply Chain Management	RT-CP-430a.1	Total wood fiber procured, percentage from certified sources	Total paper/ wood procured in 2024: 152,386 MT Percentage from FSC or PEFC certified Sources: 67%
	RT-CP-430a.2	Total aluminum purchased, percentage from certified sources	Total aluminum procured: 1,214,258 MT. Supplying Mills ASI Performance Standard Certified: 95% Supplying Mills ASI Chain of Custody Certified: 72% ASI Certified Aluminum purchased: 21%
Activity Metrics	RT-CP-000.A	Amount of production, by substrate	Paper/wood: 161,000 MT Glass: 352,000 MT Metal: 1,702,000 MT Plastics: 160,000 MT
	RT-CP-000.B	Percentage of production as: (1) Paper/wood (2) Glass (3) Metal (4) Plastic	(1) Metal: 87% (2) Plastic: 5% (3) Paper: 1% (4) Glass: 2% Other: 5%
	RT-CP-000.C	Number of employees	23,917