



	METRIC	CATEGORY	UNIT OF MEASUREMENT	S A S B C O D E	R E S P O N C O M M E N	SE/ IT/LINK		
Greenhouse Gas Emissions	Gross global Scope 1 emissions, percentage covered under emissions- limiting regulations	Quantitative	Metric tons (t) CO ₂ -e, Percentage (%)	RT-CP-110a.1	<u>CDP Climate Change—C4</u> , 100% of emission are covered under emissions-limiting regulations <u>CDP Climate Change—C3, C4, C5</u> <u>Twentyby30 brochure</u>			^e missions ng
	Discussion of long-term and short- term strategy or plan to manage Scope 1 emissions, emissions reduction targets, and an analysis of performance against those targets	Discussion and Analysis	N/A	RT-CP-110a.2				
Air Quality	Air emissions of the following pollutants: (1) NOx (excluding N2O) (2) SOx (3)	Quantitative	Metric tons (t)	RT-CP-120a.1	NOx	SOx	VOCs	ΡM
	(1) NOX (excluding N2O), (2) SOX, (3) volatile organic compounds (VOCs), and (4) particulate matter (PM 10)				909	103	62	58
Energy Management	 Total energy consumed, (2) percentage grid electricity, (3) percentage renewable, (4) total self-generated energy 	Quantitative	Gigajoules (GJ), Percentage (%)	RT-CP-130a.1	CDP Climate Change—C8.2			
Water Management	 Total water withdrawn Total water consumed, percentage of each in regions with High or Extremely High Baseline Water Stress 	Quantitative	Thousand cubic meters (m³), Percentage (%)	RT-CP-140a.1	CDP Water Security—W1.2			
	Description of water management risks and discussion of strategies and practices to mitigate those risks	Quantitative	Number	RT-CP-140a.2	2 <u>CDP Water Security</u>			
	Number of incidents of non-compliance associated with water quality permits, standards and regulations	Quantitative	Number	RT-CP-140a.3	9—all have since been resolved/ in-compliance			



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Waste Management	Amount of hazardous waste generated, percentage recycled (The entity shall disclose the legal or regulatory framework(s) used to define hazardous waste and recycled hazardous waste, and the amounts of waste defined in accordance with each applicable framework)	Quantitative	Metric tons (t), Percentage (%)	RT-CP-150a.1	Crown 2021 Sustainability Report, GRI 306-3, 306-4 and 306-5
Product Safety	Number of recalls issued, total units recalled	Quantitative	Number	RT-CP-250a.1	0
	Discussion of process to identify and manage emerging materials and chemicals of concern	Discussion and Analysis	N/A	RT-CP-250a.2	<u>Never Compromise, Product Safety</u>
Product Lifecycle Management	Percentage of raw materials from: (1) recycled content, (2) renewable resources and (3) renewable and recycled content	Quantitative	Percentage (%) by weight	RT-CP-410a.1	 (1) 47% (2) 6.1% (3) 4.8%
	Revenue from products that are reusable, recyclable and/or compostable	Quantitative	Reporting Currency	RT-CP-410a.2	94% of revenue, or \$10,739 million USD, was from products that are reusable, recyclable and/or compostable
	Discussion of strategies to reduce the environmental impact of packaging throughout its lifecycle	Discussion and Analysis	N/A	RT-CP-410a.3	<u>Circular Economy</u> , <u>Optimum Circularity</u>
Supply Chain Management	Total wood fiber procured, percentage from certified sources	Quantitative	Metric tons (t), Percentage (%)	RT-CP-430a.1	156,956 metric tons procured, 66% from certified sources (FSC)
	Total aluminum purchased, percentage from certified sources	Quantitative	Metric tons (t) CO ₂ -e, Percentage (%)	RT-CP-430a.2	1,040,625 MT. We currently do not report on the percentage from certified sources



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Activity Metrics	Amount of production, by substrate (Relevant substrates include paper and/or wood fiber, glass, metal and petroleum-based substrates (i.e., polymers)	Quantitative	Metric tons (t)	RT-CP-000.A	Steel ^(MT) 470,209 Plastic ^(MT) 193,104	Aluminum ^(ΜΤ) 1,108,218 Paper/Wood ^(ΜΤ) 165,688	Glass^(MT) 419,246	
	Percentage of production as: (1) paper/wood, (2) glass, (3) metal and (4) plastic	Quantitative	Percentage (%) by revenue	RT-CP-000.B	The Percent as follows, k 61% aluminu packaging, 2 packaging, 2 Steel packa Closures, Pu Transit pack	centage of production by revenue is ws, by material: uminum beverage, 13% steel ing, 22% transit packaging, 2% glass ing, 2% Crown machinery ackaging includes: Food, Aerosol, es, Promotional Packaging packaging includes: steel strapping,		
	Number of employees	Quantitative	Number	RT-CP-000.C	26,000			